

Process Control Techniques I

FACT: 60%-80% of Control Loops are Underperforming

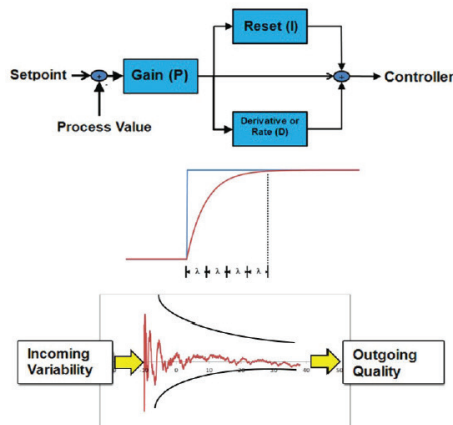
COURSE OUTLINE:

Ironically, loop tuning is the last thing you do! Process designs, control strategies and instrumentation all have a direct impact on the effectiveness of controllers.

Process Control Techniques – Level 1 is a two day course designed to teach a systematic approach to loop tuning. It builds on the fundamentals of process dynamics, instrumentation troubleshooting, and Lambda tuning of control loops.

Who Should Attend:

- E/I Technicians
- DCS/Control Engineers
- E/I Supervisors
- Process Engineers



Date: November 6 & 7, 2019

Time: 8:30am - 4:30pm

Cost: \$995

Location: Fisher Controls
109 Dartnell Road
Hamilton, ON
L8W 3N1

AGENDA

Day 1

First Order Process Dynamics

- Introduction to the Bump Test
- Backlash/Stiction Test
- Measuring Process Dynamics

Introduction to Lab Simulation & Exercises

Tuning for Self-Regulating Processes

- Explanation of PID parameters
- Review of various different forms of PID Algorithm
- Quarter-Amplitude Tuning Method
- Lab Exercise: Quarter Amplitude Tuning

Lambda Tuning

- Choosing Lambda
- Calculation of Gain and reset tuning parameters
- Tuning examples & Lab Exercise

Day 2

Lambda Tuning for cascade & interacting loops

- Lab Exercise

Lambda Tuning for Integrating Processes (Level Control)

- Calculation of Process Dynamics
- Tuning Objectives
- Choosing Lambda
- Calculating Tuning parameters

Lab Exercise for Level Control

- Calculation of Process Dynamics
- Choosing Lambda
- Calculation of Tuning Parameters

